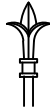


NOTE 1. SPEAR PICKET TOP (IE-1)



OPTION: FLEUR DE LIS (IE-2)



SPECIFICATIONS:

POSTS RAILS: NORTH AMERICAN PRODUCED EXTRUDED
PICKETS PRIME MARINE ALUMINUM 6061-T6

FINISH: SEVEN STAGE ARCHITECTURALLY CERTIFIED
PRETREATMENT AS PER AAMA 2604.
SUPER DURABLE ELECTROSTATICALLY APPLIED
POWDER COAT - MIN THICKNESS 2.5 mils

POSTS: 51mm x 51mm (2" x 2"), .125WALL STANDARD
(.188 WALL AVAILABLE)

POST CAPS: PYRAMID, BALL, SPIRE OR ACORN

RAILS: 25mm x 25mm (1" x 1"),
.125WALL (top and bottom)
.180WALL (sidewall)

UPRIGHTS: 25mm x 25mm (1" x 1") .065WALL

PICKETS: 16mm x 16mm (5/8" x 5/8"), .080 WALL
CAST SPEAR (IE-1) OR FLEUR DE LIS (IE-2) TOPS
(USE IE-1 UNLESS OTHERWISE NOTED)

WELDS: ALUMINUM - FULL TACK BOTH SIDES OF PICKET

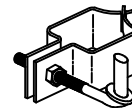
COLOUR: STANDARD COLOURS ARE BLACK, SEMI-BLACK,
BROWN, GREEN WHITE & FOREST GREEN
CUSTOM COLOURS AVAILABLE UPON REQUEST

AVAILABLE GATE HEIGHTS:

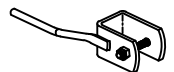
991mm (39")
1295mm (51")
1600mm (63") SHOWN
1905mm (75")

FITTINGS

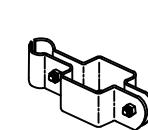
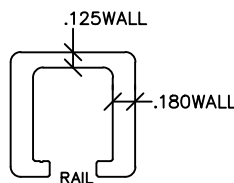
POST COLLAR c/w
1/2" x 3" HINGE BOLT



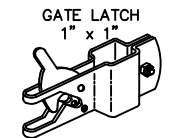
GATE FINGER
1" x 1"



SECTION B-B

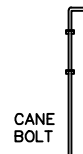
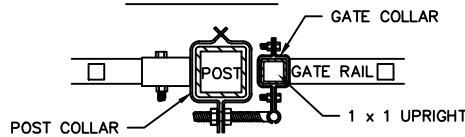


GATE COLLAR
1" x 1"

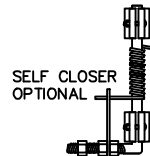


GATE LATCH
1" x 1"

SECTION A-A



CANE BOLT



SELF CLOSER
OPTIONAL

COMMENTS: DOUBLE SWING GATE



TITLE

IRON EAGLE I ALUMINUM SERIES
STYLE 2310 DOUBLE SWING GATE

DRAWING No.

A2310-DG

CHK'D

DATE: JAN 12, 2018