

**SPECIFICATIONS:**

**POSTS, RAILS:  
& PICKETS**      EXTRUDED MARINE ALUMINUM 6061-T6  
PRIME ALUMINUM, NORTH AMERICAN PRODUCED

**FINISH:**      SEVEN STAGE ARCHITECTURALLY CERTIFIED  
PRETREATMENT AS PER AAMA 2604.  
SUPER DURABLE ELECTROSTATICALLY APPLIED  
POWDER COAT - MIN THICKNESS 2.5 MILS

**POSTS:**      51mm x 51mm (2" x 2"), .125 WALL STANDARD  
(.188 WALL AVAILABLE)

**POST FLANGES:**      76mm x 152mm x 9.5mm (3" x 6" x 3/8")  
OPTION: 127mm x 127mm x 5mm  
(5" x 5" x 3/16") DECO PLATE

**POST CAPS:**      PYRAMID, BALL, SPIRE OR ACORN

**RAILS:**      25mm x 25mm (1" x 1"),  
.125 WALL (top and bottom)  
.180 WALL (sidewall)

**PICKETS:**      16mm x 16mm (5/8" x 5/8"), .080 WALL  
FLAT TOP c/w UV INSERT, PINCHED ARROW,  
MAPLE LEAF OR FLEUR DE LIS  
(USE FLAT TOP UNLESS OTHERWISE NOTED)

**INFILL:**      89mm. DIA. CAST ALUMINUM RING OR DIAMOND  
(USE RINGS UNLESS OTHERWISE NOTED)

**WELDS:**      ALUMINUM - FULL TACK BOTH SIDES OF PICKET

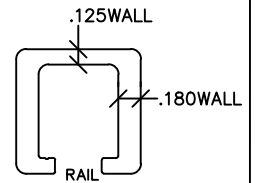
**STANDARD PANEL HEIGHTS:**

762mm (30")  
914mm (36")  
1067mm (42")  
1219mm (48")  
1524mm (60") SHOWN  
1829mm (72")

**STANDARD PANEL WIDTH:**

2372mm (93 3/8")  
(PANELS MAY BE CUT TO SUIT)

**SECTION A-A**



**COLOUR:**      STANDARD COLOURS ARE BLACK, SEMI-BLACK  
BROWN, GREEN, WHITE AND FOREST GREEN  
(CUSTOM COLOURS AVAILABLE UPON REQUEST)

**WARRANTY:**      20 YEAR LIMITED

**NOTE:**      TAMPER PROOF NUT AVAILABLE FOR BRACKETS

**COMMENTS:**



TITLE

**IRON EAGLE I ALUMINUM SERIES  
STYLE 2160**

DRAWING No.

**A2160**

CHK'D

DATE: JAN 12, 2018