

SPECIFICATIONS:

POSTS, RAILS: & PICKETS EXTRUDED MARINE ALUMINUM 6061-T6 PRIME ALUMINUM, NORTH AMERICAN PRODUCED

FINISH: SEVEN STAGE ARCHITECTURALLY CERTIFIED PRETREATMENT AS PER AAMA 2604. SUPER DURABLE ELECTROSTATICALLY APPLIED POWDER COAT - MIN THICKNESS 2.5 MILS

POSTS: 51mm x 51mm (2"x2"), .125 WALL STANDARD (.188 WALL AVAILABLE)

POST FLANGES: 76mm x 152mm x 9.5mm (3"x6"x3/8")
 OPTION: 127mm x 127mm x 5mm (5"x5"x3/16") DECO PLATE

POST CAPS: PYRAMID, BALL, SPIRE OR ACORN

RAILS: 25mm x 25mm (1" x 1"),
 .125 WALL (top and bottom)
 .180 WALL (sidewall)

PICKETS: 16mm x 16mm (5/8" x 5/8"), .080 WALL

WELDS: ALUMINUM - FULL TACK BOTH SIDES OF PICKET

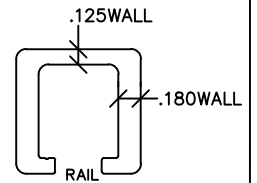
STANDARD PANEL HEIGHTS:

991mm (39")
 1295mm (51")
 1600mm (63") SHOWN
 1905mm (75")

STANDARD PANEL WIDTH:

2372mm (93 3/8")
 (PANELS MAY BE CUT TO SUIT)

SECTION A-A



COLOUR: STANDARD COLOURS ARE BLACK, SEMI-BLACK BROWN, GREEN, WHITE AND FOREST GREEN (CUSTOM COLOURS AVAILABLE UPON REQUEST)

WARRANTY: 20 YEAR LIMITED

NOTE: TAMPER PROOF NUT AVAILABLE FOR BRACKETS

COMMENTS:



TITLE

**IRON EAGLE I ALUMINUM SERIES
 STYLE 2400**

DRAWING No.

A2400

CHK'D

DATE: JAN 12, 2018